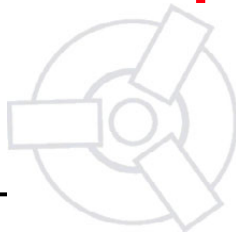


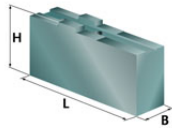
**Futtertype:
Schunk Rota-S 500
S plus 500**



HWR Spanntechnik GmbH
Lübemannstraße 13
28876 Oyten
Telefon (04207) 6887-0
Fax (04207) 6887-15
email: info@spannbacken.de

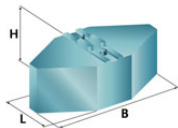


Markenspannbacken



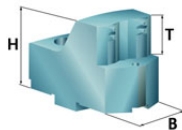
Weiche Aufsatzbacke mit Kreuzversatz

B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff
50	80	180	13,7	CU40	236012	C15
64	76	130	11,8	CU401	237401	C15
64	76	180	16,5	CU402	237402	C15
64	102	155	15,3	CU403	237403	C15
64	127	155	18,7	CU404	237404	C15
80	80	130	16,2	DP40	237405	C15
50	160	155	25,2	CU406	237406	C15
50	80	180	5,1	CW40	238005	Aluminium



Weiche Segment-Aufsatzbacke mit Kreuzversatz

B	H	L	kg/Satz	Typ	Ident-Nr.	Werkstoff
330	85	160	40,2	CQ40	239005	C15
330	90	160	12,0	HT40	240005	Aluminium



Gehärtete Greiferspannbacken, Außenspannung

B	H	T	kg/Satz	Typ	Ident-Nr.	Werkstoff
50	71	33				

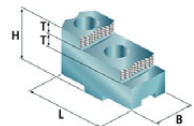
Spannbereiche ca.

76-87/ 92-103/ 108-120/ 124-136/ 141-153 5,6 **LY50** 9901053 16MnCr5
157-169/ 174-186/ 191-203/ 208-219/ 224-236
241-253/ 258-270/ 261-273/ 278-290/ 295-307

82-93/ 98-109/ 114-125/ 130-142/ 147-158 5,6 **LY51** 9901054 16MnCr5
163-175/ 180-192/ 197-209/ 214-225/ 230-242
247-259/ 264-276/ 267-279/ 284-296/ 301-313

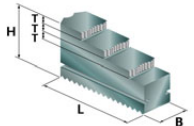
220-232/ 237-249/ 254-266/ 271-283/ 288-299 5,6 **LY52** 9902736 16MnCr5
304-316/ 307-319/ 324-336/ 341-353/ 358-370
375-387/ 392-404/ 409-421/ 426-438/ 443-455

227-239/ 244-256/ 261-273/ 278-289/ 294-306 5,6 **LY53** 9902735 16MnCr5
311-323/ 314-326/ 331-343/ 348-360/ 365-377
382-394/ 399-411/ 416-428/ 433-445/ 450-462



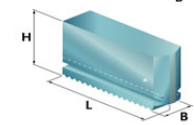
Gehärtete umkehrbare Aufsatzbacken

B	H	L	T	Typ	Ident-Nr.	Werkstoff
45	75	150	20	GX50	249006	16MnCr5



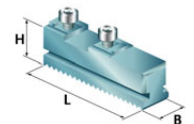
Gehärtete einteilige Stufenblockbacken

B	H	L	T	Typ	Ident-Nr.	Werkstoff
45	93	167	20	FST40	260040	16MnCr5



Monoblockbacken mit Modulschrägverzahnung

B	H	L	Typ	Ident-Nr.	Werkstoff
45	93	176	BL40	257040	16MnCr5

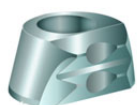


Grundbacken mit Modulschrägverzahnung

B	H	L	Gewinde	Typ	Ident-Nr.	Werkstoff
45	55	160	M16*1,5*40	MFG400	265005	16MnCr5

Auflagebolzen

G	H	SW	Typ	Ident-Nr.	Werkstoff
M8	5	13	IU05	229008	C15
M8	10	13	IU10	229009	C15
M8	15	13	IU15	229010	C15
M8	20	13	IU20	229011	C15
M8	25	13	IU25	229012	C15



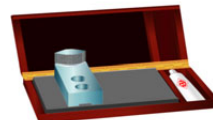
Gripper Hartmetall



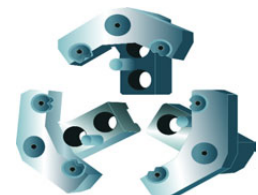
Ausdrehvorrichtung



Stangengreifer



Reinigungsplatte



Pendelbacken

Stand: 09/2003